

The **quality and specification** of the webs used on a machine play a major part in performance, which is why Grimme has invested in a **dedicated web production facility** within the factory.

All webs are designed and built in-house – either as part of the development of a new machine or to improve the performance of an existing one. This ensures you get the correct specification of web for your purpose, with the highest possible quality, durability and performance.



Why choose Grimme Webs?

Web Joiners

Male and female sections add strength to the joiner area.

Clamp sections have "teeth" to grip the belts and **replaceable bushes** ensure the clamp does not move on the belt.

Joining rods are dimpled at either side of the centre belt joiner for collars to prevent sideways movement of the joiner when in work.



Web Side Belts

Side and centre belts are all manufactured from the same section of premium quality rubber belt, which has up to 3 canvass reinforcements, to ensure parallel running without stretching or distortion.

Positive drive segments are matched during web construction and unique Grimme "double knocken™" system prevents crop damage.

All main webs can be re-joined.

Web Bars

Unique manufacturing process – high quality, spring-steel bars are only heated where rivets are fitted.

Rivet holes are cone shape for longer life and bars are only riveted at the ends.

Bar Thickness depends upon web pitch.

See the 'Web Facts' overleaf..

The Web

Metal labelled and **Measured by pitch** not gap.

A number of bars, spaced evenly over the length of the web, are centre pressed to prevent sideways movement of the centre belt.

Centre clip is wrap round, replaceable and requires the web bar only to be riveted to the outside side belts.





Grimme only makes webs for Grimme machines to ensure consistant quality and fit. Did you know that each year Grimme:

- . Builds more than 200km of web
- Uses 16,000,000 rivets
- Makes 2,300,000 web bars
- Has a "library" of 6000 different webs with 1200 in common use
- Builds 35,000 webs supplied to growers World-wide



To maintain the highest quality standards, genuine Grimme rollers, like Grimme webs, are designed and manufactured by Grimme exclusively for Grimme machines:

- A special compound is used for the outer casing for increased wear-resistance and enhanced grip
- Triple sealed to keep out dirt and moisture
- Superior running with low friction bearing
- · Low weight, high strength

Web positive drive rollers are matched to both web bar size and pitch to maintain consistent drive. Friction drive rollers which offer a universal fit are also available. **All rollers are manufactured by Grimme to its guaranteed OEM standard.**



For more information about Grimme Webs, Rollers and other genuine parts for your Grimme equipment contact your local authorised dealer: